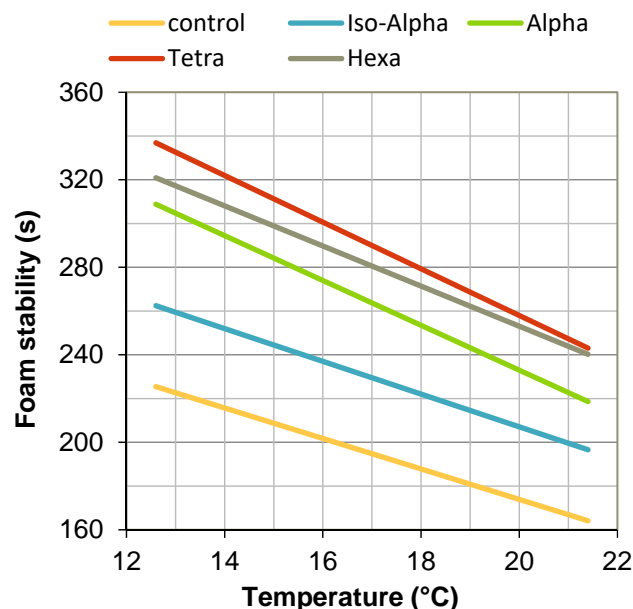


Hexa-Tetra Blend (50:50)

❖ Overview

- **Hexa-Tetra Blend (HTB)** is an aqueous solution of the potassium salts of hexahydro iso-alpha acids and tetrahydro iso-alpha acids derived exclusively from CO₂ extract.
- **HTB** greatly enhances beer foam when used as a post-fermentation replacement for a portion of conventional bittering products.
- **HTB** provides protection against lightstruck flavor when used as the sole source for bitterness or in combination with other light stable hop products.

Temperature dependence of Nibem foam stability and an addition of 6 mg/l of hop acids



❖ Specifications

- Description: amber, aqueous solution of the potassium salts of hexahydro iso-alpha acids and tetrahydro iso-alpha acids
- Concentration: 5.0 ± 0.5 % (w/w) of hexahydro iso-alpha acids and 5.0 ± 0.5 % (w/w) of tetrahydro iso-alpha acids by HPLC (or by UV spectrophotometric analysis as required)
- Iso-alpha acids: below detection limit
- Alpha acids: below detection limit
- pH: 9.5 (± 0.5)
- Viscosity: 2 – 6 mPas at 20 °C (68 °F)
- Density: 1.023 (± 0.005) g/ml at 20 °C (68 °F)

❖ Properties

• Appearance

HTB is a homogeneous, clear aqueous solution that is amber in color. It is free-flowing at the recommended storage and application temperatures. **HTB** is miscible in demineralized water and alcohol.

• Utilization

Based on HPLC analysis of the finished beer, utilization of **HTB** is 60 – 80 %, depending on the timing and efficiency of the addition.

Actual utilization will vary from brewery to brewery due to differences in equipment and process conditions.

• Light Stability

HTB only provides protection against lightstruck flavor in the complete absence of alpha acids and iso-alpha acids. **HTB** can be used in conjunction with any Hopsteiner® light stable product to achieve light stability.

• Foam Enhancement

HTB enhances both foam retention and cling. Noticeable foam improvement in beer can be achieved by adding 3 mg/l of hexahydro iso-alpha acids.

• Flavor

HTB provides 1.0 to 1.2 times the sensory bitterness compared to that achieved with conventional hop products. The actual intensity of the bitterness depends primarily on the quantity of bittering units and the type of beer. Therefore, the target number of bittering units must be determined in preliminary tests in order to achieve the correct level of sensory bitterness.

• Quality

All Hopsteiner® products are processed in facilities which fulfill internationally recognized quality standards.

❖ Packaging

HTB is normally packaged in 20 kg pails.

❖ Product Use

HTB is typically used as a post-fermentation addition and prior to the final step in filtration.

• Dosage

Dosage of **HTB** is based on the product concentration, an estimated or known utilization and the desired intensity of bitterness in the beer. The fact that the perceived bitterness of **HTB** is about 1.0 to 1.2 times the bitterness of iso-alpha acids derived from conventional hop products must be taken into consideration. The correct dosage of **HTB** should be determined through trials at the brewery.

• Addition

We recommend adding **HTB** at full strength (undiluted) into the center of the beer stream for at least 70 % of the total volume being transferred, preferably prior to the final step in filtration and after any gravity adjustment. An accurate, high pressure dosing pump is required to add the product into the beer stream at a point where vigorous mixing is assured. **HTB** can be added at ambient temperatures.

If dilution is necessary, create a 1:10 dilution of **HTB** by adding demineralized water adjusted to a pH of 10 – 11 using potassium hydroxide (KOH) or potassium carbonate (K_2CO_3).

If containers are used over several days, it is recommended that the headspace be flushed with nitrogen (CO_2 is not suitable).

- **Cleaning Recommendation**

HTB should not be left in dosing lines at low temperatures. Lines and dosing pumps should be flushed with warm, slightly alkaline, demineralized water or ethanol for purposes of cleaning.

- **For Light Stable Beer**

For maximum protection against lightstruck flavor, it is essential that no other sources of non-reduced iso-alpha acids are inadvertently introduced into the wort or beer. Therefore, the following must be carefully implemented:

- exclusive use of light stable hop products throughout the entire process
- avoid contamination through equipment surfaces previously in contact with regular iso-alpha acids
- never pitch wort with yeast that has been in contact with regular alpha and iso-alpha acids

- **Storage**

HTB should be stored in sealed containers at 5 – 15 °C (41 – 59 °F). Opened containers should be used within a few days.

- **Best Before Date**

HTB is stable for one year from the date it was produced / packaged if stored under the recommended conditions.

- **Safety**

HTB is an intensely bitter product. Solutions of **HTB** are mildly alkaline and therefore contact with sensitive skin should be avoided. If **HTB** gets into the eyes, flush with copious amounts of water until clear and seek medical attention.

For full safety information, please refer to the relevant Hopsteiner® safety data sheet.

❖ Analytical Methods

• Concentrations of Bitter Substances

The concentrations of hexahydro iso-alpha acids and tetrahydro iso-alpha acids can be measured using the following methods:

- HPLC according to Analytica-EBC 7.9
- UV spectrophotometric analysis

• Concentrations of Reduced Iso-Alpha Acids in Beer

The concentration of reduced iso-alpha acids in beer can be measured by HPLC according to Analytica-EBC 9.47.

Note:

It is possible that analysis results for the corresponding bitterness value must be adjusted. The factor used in this analysis will result in lower values if reduced hop products were used as the exclusive source for bitterness or in higher amounts.

• Foam Stability and Cling Test

Foam stability can be measured using the following methods listed in MEBAK, ASBC or Analytica-EBC:

- NIBEM-T Meter
- NIBEM Cling
- Steinfurth Foam Stability Tester
- Ross & Clark
- Pour Test

❖ Technical Support

We are pleased to offer assistance and advice on the full range of Hopsteiner® products:

- o copies of all relevant analytical procedures
- o Safety Data Sheets (SDS)
- o assistance with pilot or full-scale brewing trials
- o special analytical services

Disclaimer: The information provided in this document is believed to be correct and valid. However, Hopsteiner® does not guarantee that the information provided here is complete or accurate and thus assumes no liability for any consequences resulting from its application.