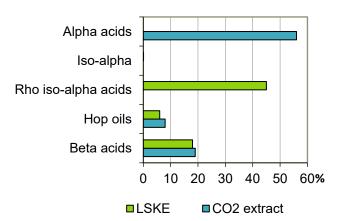


# **Light Stable Kettle Extract**

#### Overview

- Light Stable Kettle Extract (LSKE) is produced from CO<sub>2</sub> hop extract and can be used as a complete replacement for regular kettle extract in the brewing process.
- LSKE contains reduced (rho) isomerized alpha acids (in their potassium salt form), beta acids and hop essential oils.
- LSKE provides substantial protection against lightstruck flavor when used as the sole source for bitterness.
- LSKE is the only light stable hop product which can be added during wort boiling, contributing to both, bitterness and hop aroma.

Typical comparison of primary compounds in LSKE & CO<sub>2</sub> hop extract



## ❖ Specifications

Description: reddish to yellow-green, semi-fluid syrup or paste

Rho iso-alpha acids\*: 35 – 45 %

Iso-alpha acids: below the detection limit
Alpha acids: below the detection limit

Beta acids\*: 5 – 30 %
 Hop oil\*: 3 – 10 %

• pH: 7.5 – 8.0 (in water)

Viscosity: 200 – 600 mPas at 50 °C (122 °F)
 Density: 1.05 – 1.10 g/ml at 20 °C (68 °F)

\*dependent on variety and crop year



## Properties

## Appearance

Reddish or yellow-green in color, **LSKE** is a thick syrup that becomes more fluid when warmed.

#### Utilization

Based on HPLC analysis of the finished beer, utilization of rho iso-alpha acids within a range of  $45-55\,\%$  can be expected. Utilization is likely to be at least 50 % higher than that achieved with regular  ${\rm CO_2}$  hop extract.

Late additions of **LSKE** greatly enhance hop oil retention.

Actual utilization will vary from brewery to brewery due to differences in equipment and process conditions.

## Light Stability

**LSKE** only provides protection against lightstruck flavor in the complete absence of alpha acids and iso-alpha acids. **LSKE** can be used in conjunction with any Hopsteiner® light stable product to achieve light stability.

#### Flavor

Unlike other rho iso-products added post-fermentation, the flavor characteristics of  $\bf LSKE$  are similar to those of regular  $CO_2$  hop extract. The additional presence of both beta acids and hop oils in this extract imparts a more rounded and fuller flavor to beer.

Compared to iso-alpha acid products, reduced iso-alpha acids (rho) lend a smoother, non-lingering bitterness to beer.

Depending on the total bitterness and type of beer, the intensity of the bitterness of rho iso-alpha acids is 60 to 70 % of that achieved with iso-alpha acids. Thus, the sensory factor of rho iso-alpha acids is 0.6 – 0.7 times the bitterness of iso-alpha acids at a value of 1.0.

If added at the end of the boil, **LSKE** imparts a typical late hop aroma to the beer.

#### Chemical Residues

Nitrates and heavy metals are almost entirely eliminated in **LSKE**. In addition, pesticide residues are also largely removed by the CO<sub>2</sub> extraction process.

#### Quality

All Hopsteiner® products are processed in facilities which fulfill internationally recognized quality standards.

## ❖ Packaging

**LSKE** can be packaged in cans, pails and drums according to customer requirements:

Cans: 0.5 to 4 kg (USA)

0.5 to 4.2 kg (Germany)

Pails: 4 to 20 kg (USA only)

Drums: 50 and 200 kg

**LSKE** can be produced to the rho iso-alpha acid concentration desired by our customers and packaged in cans (e.g. 450 g of alpha acids per can).



#### ❖ Product Use

**LSKE** is typically added to the wort kettle as a complete or partial replacement for any other light stable hop product. Furthermore the dosage of LSKE during wort boiling reduces the risk of bacterial infection.

#### Dosage

Kettle additions of **LSKE** are based on the concentration of rho iso-alpha acids, an estimated or known utilization, the sensory factor of rho iso-alpha acids and the desired intensity of bitterness in the beer.

#### Application

**LSKE** can be added in a manner similar to regular kettle extracts. For instance, **LSKE** can be added in the kettle when the transfer of lauter wort to the kettle commences, at the beginning of the boil or up to five minutes before casting out the wort.

Pre-warming cans of **LSKE** is not necessary. Suspending punctured cans in the boiling wort will ensure that all of the extract is completely flushed out into the kettle.

If **LSKE** is added by means of automatic dosing units, it should be warmed to 50 - 60 °C (122 - 140 °F) and gently mixed to ensure perfect dosing.

#### For Light Stable Beer

For maximum protection against lightstruck flavor, it is essential that no other sources of non-reduced iso-alpha acids are inadvertently introduced into the wort or beer. Therefore, the following must be carefully implemented:

- exclusive use of light stable hop products throughout the entire process
- avoid contamination through equipment surfaces previously in contact with regular iso-alpha acids
- never pitch wort with yeast that has been in contact with regular alpha and isoalpha acids

#### Storage

**LSKE** should be stored in sealed containers at temperatures < 10 °C (50 °F). Opened containers should be used within a few days.

#### Best Before Date

**LSKE** is stable for six years from the date it was produced / packaged if stored under the recommended conditions.

#### Safety

LSKE is derived from natural raw materials and may be safely handled using routine precautions to avoid contact with skin and, in particular, the eyes. Any product coming into contact with the skin should be washed off immediately with soap and water or an appropriate hand cleanser. If LSKE gets into the eyes, flush with copious amounts of water until clear and seek medical attention. For full safety information, please refer to the relevant Hopsteiner® safety data sheet.



## ❖ Analytical Methods

#### Concentration of Bitter Substances

The concentrations of rho iso-alpha acids, beta acids and residual iso-alpha and alpha acids can be measured using the following methods:

HPLC according to Analytica-EBC 7.8 and 7.9

#### Concentration of Residual Hop Oil

The hop oil concentration can be measured using the following methods:

- Analytica-EBC 7.10
- ASBC Hops-13

#### Concentrations of Reduced Iso-Alpha Acids in Beer

The concentration of reduced iso-alpha acids in beer can be measured by HPLC according to Analytica-EBC 9.47.

#### Note:

It is possible that analysis results for the corresponding value for bitterness must be adjusted. The factor used in this analysis will result in lower values if reduced hop products were used as the exclusive source for bitterness or in higher amounts.

## ❖ Technical Support

We are pleased to offer assistance and advice on the full range of Hopsteiner® products:

- copies of all relevant analytical procedures
- Safety Data Sheets (SDS)
- assistance with pilot or full-scale brewing trials
- o special analytical services

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